

Murray Motor Car

Restoration and Service

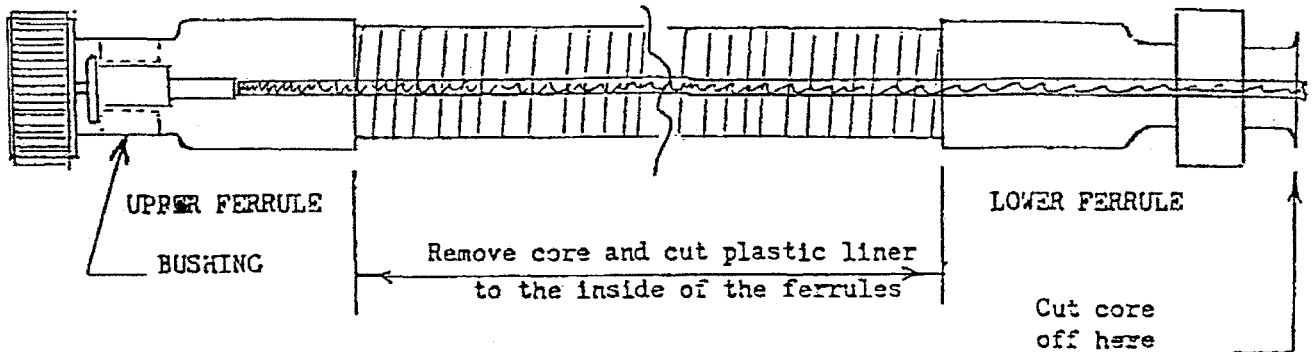
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INSTRUCTIONS

For installing modern core, liner and tips into original 5/8 casing.
And reproduction brass flexible casing.



1. Remove core from plastic liner, cut plastic liner to length the distance between the ferrules.
2. Install core and upper tip into the original casing and pull tight. Cutoff with dikes flush with the end of lower ferrule. Remove and cut an additional 2" from the same end.
3. Lube core with grease and install core into plastic liner. Crimp small lower tip to the end of the core. Electrical wire crimping tool works well, crimping twice at 90°.
4. Install liner, core and tip assembly into the casing through the upper ferrule (knurled nut end). Slip lower clutch onto lower tip and assembly is complete.
5. Reproduction brass casings made by ~~Vintage~~ **Vintage** require bushings in ferrules

